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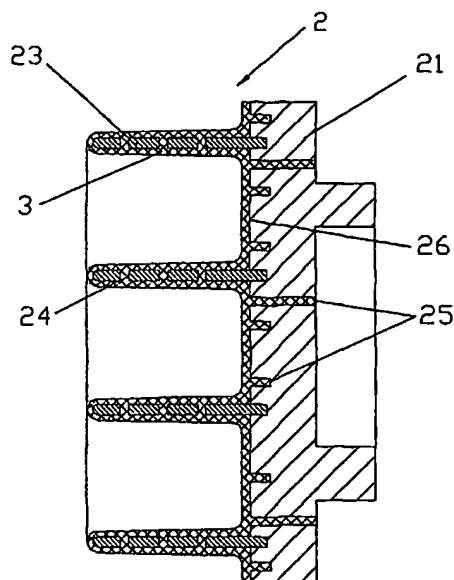
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(54) Title: SCROLL PLATE AND MANUFACTURE METHOD THEREOF

(54) 发明名称: 涡旋盘及其制造方法



(57) Abstract: A scroll plate comprises a
orbiting scroll plate and a fixed scroll plate
consisted of plate bodies and
corresponding end plates; one of the
orbiting scroll plate and the fixed scroll
plate is made of metal materials, the other
is made of nonmetal materials with
elasticity and plasticity property, the two
scroll plates are sealed and compensated
each other in axial and radial direction
during orbiting cooperatively by making
use of characteristic of materials. In order
to convert the original linearly contact of
the two scroll plates into surface contact, a
scroll plate according to the invention is
made of elastic and plastic materials, thus,
sealing is achieved by extrusion through
materials distortion. At the same time, the
two scroll plates are made by modeling so
that mechanism process and surface stiffen
process are omitted, and the rigidity of
oxidation film formed in the surface of
workpiece is increased. Additionally,
because the two scroll plates are made of
soft and hard materials respectively, the
requests of precision and contour tolerance
in scroll plates are reduced during orbiting
cooperatively, accordingly reducing
manufacture costs, noises and vibration,
also making performance of anti-abrade
better and prolonging life of use.

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